

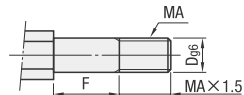


六角型

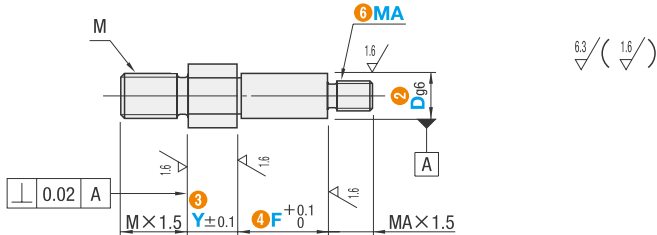


| 代码 | | 材质 | 表面处理 |
|---------|---------|--------|-------|
| 螺纹长度固定型 | 螺纹长度指定型 | | |
| BDLAC | BDLNAC | S45C | 发黑 |
| BDPLAC | BDPLNAC | | 无电解镀锌 |
| BDSLAC | BDSLAC | SUS304 | - |

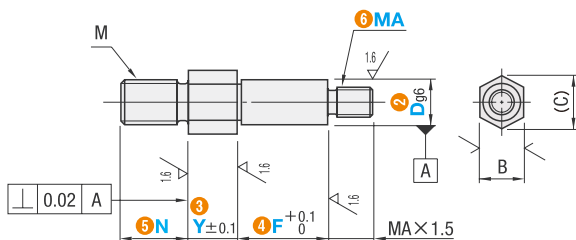
D = MA时



螺纹长度固定型

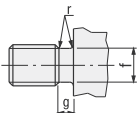


螺纹长度指定型



| 型号 | | 最小单位 1mm | | | ⑥MA (粗牙螺纹) 选择 | | B | (C) | M (粗牙螺纹) | | |
|--|-------|----------|------|-------|---------------|---|----|-----|----------|------|-----|
| ① 代码 | ② Dg6 | ③ Y | ④ F | ⑤ N | | | | | | | |
| 螺纹长度固定型 BDLAC BDPLAC BDSLAC | 3 | 2~30 | 3~50 | 3~6 | 3 | | 6 | 6.9 | M3 | | |
| | 4 | | | 4~8 | 3 | 4 | | | | M4 | |
| | 5 | | | 5~10 | 3 | 4 | | | 5 | | M5 |
| | 6 | | | 6~12 | 4 | 5 | | | 6 | M6 | |
| 螺纹长度指定型 BDLNAC BDPLNAC BDSLAC | 8 | 2~60 | 5~75 | 8~16 | 5 | 6 | 8 | 8 | 9.2 | | M8 |
| | 10 | | | 10~20 | 6 | 8 | 10 | 13 | 15 | M10 | |
| | 12 | | | 10~75 | 12~24 | 6 | 8 | 10 | 14 | 16.2 | M12 |
| | | | | | | 8 | 10 | 12 | | | |
| | 15 | | | | | | | | | | |

① 外螺纹退刀槽加工尺寸



| 粗牙螺纹 | | | |
|---------------|---------|---------|----------|
| 螺纹直径 (M · MA) | g | r | f |
| 3 | 1.2~1.5 | 0.2~0.3 | 2.1~2.4 |
| 4 | | | 2.9~3.2 |
| 5 | | | 3.9~4.1 |
| 6 | 1.5~2.5 | 0.2~0.6 | 4.3~4.9 |
| 8 | | | 6.3~6.6 |
| 10 | | | 8.1~8.3 |
| 12 | | | 9.8~10.1 |