



# 夹具衬套

## 带肩型·标准型



型号(①代码·②d) — ③L  
DAH5 — 8

■ 请按步骤①~③选择型号和参数后进行订购。



型号区分: ④ 7 天发货  
代码

定位销  
夹具衬套

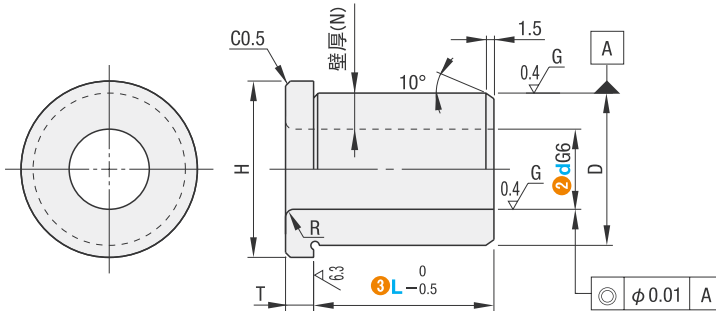
20

### ■ 标准型



代码		材质	表面处理	硬度
D尺寸p6	D尺寸m6			
DAH	DAHM	SKS3	-	淬火硬度60HRC~
DAHN	DAHMN	SKS3	无电解镀镍	淬火硬度60HRC~
DAHC	DADWSS	SUS440C	-	淬火硬度50~55HRC

25 / (63 / 0.4) G



d	d公差	
	无表面处理	无电解镀镍
2	+0.008	+0.010
3	+0.002	0
4	+0.012 +0.004	H7 +0.012 0
5		
6	+0.014 +0.005	G6 +0.014 +0.005
8		
10	+0.017 +0.006	G6 +0.017 +0.006
12		
13	+0.020 +0.007	G6 +0.020 +0.007
15		
16	+0.020 +0.007	G6 +0.020 +0.007
20		
25	+0.020 +0.007	G6 +0.020 +0.007
25		

D	D公差	
	p6	m6
5	+0.020 +0.012	+0.012 +0.004
7	+0.024 +0.015	+0.015 +0.006
8		
10	+0.029 +0.018	+0.018 +0.007
12		
15	+0.035 +0.022	+0.021 +0.008
18		
22	+0.042 +0.026	+0.025 +0.009
25		
26	+0.042 +0.026	+0.025 +0.009
30		
35	+0.042 +0.026	+0.025 +0.009
35		

型号			D	H	壁厚(N)	T	R
① 代码	② d	③ L选择					
<p6> DAH DAHN DAHC	<m6> DAHM DAHMN DADWSS	2 5 6 8 10 12	5	9	1.5	2.5	0.8
		3 5 6 8 10 12	7	11	2	2.5	0.8
		4 5 6 8 10 12 15 16 20	8	12	2	3	1
		5 5 6 8 10 12 15 16 20	10	14	2.5	3	1
		6 5 6 8 10 12 15 16 20 25	10	14	2	3	1
		8 5 6 8 10 12 15 16 20 25	12	16	2	4	2
		10 6 8 10 12 15 16 20 25	15	19	2.5	4	2
		12 8 10 12 15 16 20 25 30	18	22	3	4	2
		13 10 12 15 16 20 25 30	22	26	4.5	5	2
		15 12 15 16 20 25 30	25	30	5	5	2
		16 12 15 16 20 25 30	26	30	5	5	2
		20 12 15 16 20 25 30	30	35	5	6	3
25 16 20 25 30 35	35	40	5	6	3		